

Oil stone is mainly the grinding products specially for hard scale and surface scratch removing, lapping and polishing. Oil stone is used for fine grinding after machining or after electrical discharge machining (EDM) to grind in a brushed finish or polish in the demolding direction or to prepare for high- gloss polishing with diamond pastes.

ADVANTAGES:

- ▶ Economic costs and easy to use.
- ▶ Quick and efficient abrasive performance.
- ▶ Good stock removal.
- ▶ Fine surface finish.

APPLICATION AREA:

- ▶ Surface polishing
- ▶ Rounding and adjusting
- ▶ Finishing and fine grinding

MATCHING TOOL DRIVES:

- ▶ Manual filing machine



MATERIAL:

- ▶ Green silicon carbide
- ▶ Black silicon carbide
- ▶ Orange: Aluminium oxide
- ▶ Blue: Hard type aluminium oxide



SHAPES:

- ▶ Cube(CB), Rectangular Solid(CI), Triangle Prismatic(TP), Cylinder(CL), Half-Cylinder(HR)


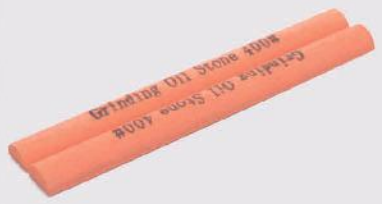
STANDARD TYPE:

Model	THICKNESS * WIDTH * LENGTH (THK * W * L) MM	GRIT (#)	Color	Graph 3D drawing	
OS185	6*6*100	120	Orange	 <p>Cube(CB)</p>	
OS186		320	Orange		
OS187		400	Orange		
OS188		600	Orange		
OS193	6*6*150	120	Orange		
OS194		320	Orange		
OS195		400	Orange		
OS196		600	Orange		
OS217	4*4*100	120	Orange		
OS218		320	Orange		
OS219		400	Orange		
OS220		600	Orange		
OS233	10*10*100	120	Orange		 <p>Rectangular Solid(CI)</p>
OS234		320	Orange		
OS235		400	Orange		
OS236		600	Orange		
OS241	10*10*150	120	Orange		
OS242		320	Orange		
OS243		400	Orange		
OS244		600	Orange		
OS0250	3*7*150	120	Orange		
OS0251		150	Orange		
OS0252		220	Orange		
OS0253		320	Orange		
OS0254		400	Orange		
OS0259		600	Orange		
OS0260	3*13*150	120	Orange		

STANDARD TYPE:

Model	THICKNESS * WIDTH * LENGTH (THK * W * L) MM	GRIT (#)	Color	Graph 3D drawing
OS0261	3*13*150	150	Orange	 <p>Rectangular Solid(CI)</p>
OS0262		220	Orange	
OS0263		320	Orange	
OS0264		400	Orange	
OS0269		600	Orange	
OS0270	6*13*150	120	Orange	
OS0271		150	Orange	
OS0272		220	Orange	
OS0273		320	Orange	
OS0274		400	Orange	
OS0279	600	Orange		
OS0280	6*25*150	120	Orange	
OS0281		150	Orange	
OS0282		220	Orange	
OS0283		320	Orange	
OS0284		400	Orange	
OS0285	600	Orange		
OS0292	10*25*150	120	Orange	
OS0293		150	Orange	
OS0294		220	Orange	
OS0295		320	Orange	
OS0296		400	Orange	
OS0297	600	Orange		
OS0304	6*6*100	120	Orange	 <p>Triangle Prismatic(TP)</p>
OS0305		220	Orange	
OS0306		320	Orange	
OS0307	400	Orange		
OS0312	6*8*100	120	Orange	
OS0313		220	Orange	
OS0314		320	Orange	
OS0315	400	Orange		
OS0320	10*10*100	120	Orange	
OS0321		220	Orange	
OS0322		320	Orange	
OS0323	400	Orange		
OS0328	13*13*100	120	Orange	
OS0329		220	Orange	
OS0330		320	Orange	
OS0331	400	Orange		
OS0336	6*6*100	120	Orange	 <p>Cylinder(CL)</p>
OS0337		220	Orange	
OS0338		320	Orange	
OS0339		400	Orange	
OS0344	6*8*100	120	Orange	

STANDARD TYPE:

Model	THICKNESS * WIDTH * LENGTH (THK * W * L) MM	GRIT (#)	Color	Graph 3D drawing	
OS0345	6*8*100	220	Orange	 Cylinder(CL)	
OS0346		320	Orange		
OS0347		400	Orange		
OS0352	10*10*100	120	Orange		
OS0353		220	Orange		
OS0354		320	Orange		
OS0355		400	Orange		
OS0360	13*13*100	120	Orange		
OS0361		220	Orange		
OS0362		320	Orange		
OS0363		400	Orange		
OS0368	3*6*100	120	Orange		 Half-Cylinder(HR)
OS0369		220	Orange		
OS0370		320	Orange		
OS0371		400	Orange		
OS0376	4*8*100	120	Orange		
OS0377		220	Orange		
OS0378		320	Orange		
OS0379		400	Orange		
OS0384	5*10*100	120	Orange		
OS0385		220	Orange		
OS0386		320	Orange		
OS0387		400	Orange		
OS0392	6*13*100	120	Orange		
OS0393		220	Orange		
OS0394		320	Orange		
OS0395		400	Orange		


SILICON CARBIDE TYPE:

Model	THICKNESS * WIDTH * LENGTH (THK * W * L) MM	GRIT (#)	Color	Graph 3D drawing
OS189	6*6*100	120	Dark Grey	 Cube(CB)
OS190		320	Dark Grey	
OS191		400	Dark Grey	
OS192		600	Dark Grey	
OS197	6*6*150	120	Dark Grey	
OS198		320	Dark Grey	
OS199		400	Dark Grey	
OS200		600	Dark Grey	
OS221	4*4*100	120	Dark Grey	
OS222		320	Dark Grey	
OS223		400	Dark Grey	
OS224		600	Dark Grey	

SILICON CARBIDE TYPE:

Model	THICKNESS * WIDTH * LENGTH (THK * W * L) MM	GRIT (#)	Color	Graph 3D drawing	
OS229	4*4*150	120	Dark Grey	 Cube(CB)	
OS230		320	Dark Grey		
OS231		400	Dark Grey		
OS232		600	Dark Grey		
OS237	10*10*100	120	Dark Grey		
OS238		320	Dark Grey		
OS239		400	Dark Grey		
OS240		600	Dark Grey		
OS245	10*10*150	120	Dark Grey		
OS246		320	Dark Grey		
OS247		400	Dark Grey		
OS248		600	Dark Grey		
OS0255	3*7*150	600	Dark Grey		 Rectangular Solid(CI)
OS0256		900	Dark Grey		
OS0257		1200	Dark Grey		
OS0258		1500	Dark Grey		
OS0265	3*13*150	600	Dark Grey		
OS0266		900	Dark Grey		
OS0267		1200	Dark Grey		
OS0268		1500	Dark Grey		
OS0275	6*13*150	600	Dark Grey		
OS0276		900	Dark Grey		
OS0277		1200	Dark Grey		
OS0278		1500	Dark Grey		
OS0286	6*25*150	120	Dark Grey		
OS0287		150	Dark Grey		
OS0288		220	Dark Grey		
OS0289		320	Dark Grey		
OS0290		400	Dark Grey		
OS0291		600	Dark Grey		
OS0298	10*25*150	120	Dark Grey		
OS0299		150	Dark Grey		
OS0300		220	Dark Grey		
OS0301		320	Dark Grey		
OS0302		400	Dark Grey		
OS0303		600	Dark Grey		
OS0308	6*10*100	120	Dark Grey	 Triangle Prismatic(TP)	
OS0309		220	Dark Grey		
OS0310		320	Dark Grey		
OS0311		400	Dark Grey		
OS0316	6*8*100	120	Dark Grey		
OS0317		220	Dark Grey		
OS0318		320	Dark Grey		
OS0319		400	Dark Grey		

SILICON CARBIDE TYPE:

Model	THICKNESS * WIDTH * LENGTH (THK * W * L) MM	GRIT (#)	Color	Graph 3D drawing
OS0324	10*10*100	120	Dark Grey	 Triangle Prismatic(TP)
OS0325		220	Dark Grey	
OS0326		320	Dark Grey	
OS0327		400	Dark Grey	
OS0332	6*25*150	120	Dark Grey	
OS0333		220	Dark Grey	
OS0334		320	Dark Grey	
OS0335		400	Dark Grey	
OS0340	6*6*100	120	Dark Grey	 Cylinder(CL)
OS0341		220	Dark Grey	
OS0342		320	Dark Grey	
OS0343		400	Dark Grey	
OS0348	6*8*100	120	Dark Grey	
OS0349		220	Dark Grey	
OS0350		320	Dark Grey	
OS0351		400	Dark Grey	
OS0356	10*10*100	120	Dark Grey	
OS0357		220	Dark Grey	
OS0358		320	Dark Grey	
OS0359		400	Dark Grey	
OS0364	13*13*100	120	Dark Grey	
OS0365		220	Dark Grey	
OS0366		320	Dark Grey	
OS0367		400	Dark Grey	
OS0372	3*6*100	120	Dark Grey	 Half-Cylinder(HR)
OS0373		220	Dark Grey	
OS0374		320	Dark Grey	
OS0375		400	Dark Grey	
OS0380	4*8*100	120	Dark Grey	
OS0381		220	Dark Grey	
OS0382		320	Dark Grey	
OS0383		400	Dark Grey	
OS0388	5*10*100	120	Dark Grey	
OS0389		220	Dark Grey	
OS0390		320	Dark Grey	
OS0391		400	Dark Grey	
OS0396	6*13*100	120	Dark Grey	
OS0397		220	Dark Grey	
OS0398		320	Dark Grey	
OS0399		400	Dark Grey	